

## COUNTERTOP — OVERHANGS

This describes how to fabricate and install Corian® countertops that overhang up to 18" (457 mm).

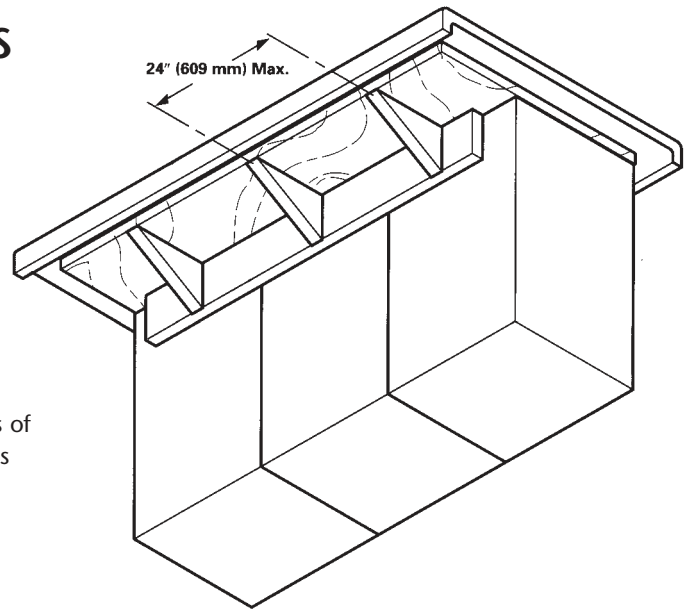
### Fabricating and Installing Overhang Countertops

#### Supporting Overhangs

As a general guideline, support is required for overhangs of Corian® containing seams or for 1/2" (13 mm) overhangs extending more than 6" (150 mm) and 3/4" (19 mm) overhangs extending more than 12" (300 mm). Adding thick edges makes the overhang stronger.

#### Support Types

Refer to the following charts to determine the type(s) of support to use.



#### Overhang Supports

FOR OVERHANGS EXTENDING MORE THAN	AND UP TO	INSTALL
<b>1/2" (13 mm) Corian® Countertop</b>		
0" (0 mm)	6" (150 mm)	No Additional Support Required
6" (150 mm)	12" (300 mm)	Plywood Underlayment <i>or</i> Brackets of Corian®
12" (300 mm)	18" (457 mm)	Plywood Underlayment <i>and</i> Brackets of Corian®
18" (457 m)	—	Legs or Columns

#### Seamed Overhang Supports\*

FOR COUNTERTOPS WIDER THAN	INSTALL
30" (760 mm)	Plywood Underlayment <i>and</i> Reinforcing Strips and/or Edge Buildups of Corian®

\*All seams must be supported. For countertops wider than 30" (760 mm), put the seam in the overhang, not over the cabinet.

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